

# **KEYSTONE** K-BLOCK™ QUARTER-TURN POSITION INDICATOR - FIGURE 792E

MOUNTING AND INSTALLATION INSTRUCTIONS

Before installation these instructions must be fully read and understood



# WARNING

Before mounting, make sure that electrical power to the cable assembly has been turned off. Failure to do so may result in personnel injury.

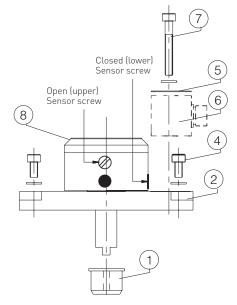
# MOUNTING THE POSITION INDICATOR

- 1. Fit proper driveshaft adaptor (or coupling) (1) to actuator accessory drive, so that flats are parallel to the transverse axis of actuator in its closed position.
- 2. Assemble the K-BLOCK mounting kit (2) to the actuator or bracket kit (3) using screws (4) provided so that the indicator arrow points 90° clockwise from the sensor position with the actuator closed.
- 3. Assemble the K-BLOCK sensor (6) to the mounting kit assembly (2), using slot blanking plate (5) and screws (7).
- 4. Make sure the sensor (6) is 2 to 4 mm from the sensor puck.
- 5. Tighten the K-BLOCK sensor bolts (7) firmly. (max. torque - 1 Nm.).

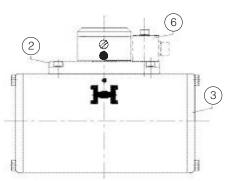


Do not overtorque the sensor bolts. Overtorquing the sensor bolts could damage the K-BLOCK assembly.

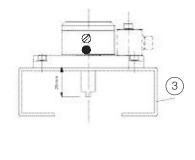
6. Attach the matching plug and cable to the K-BLOCK sensor.



# DIRECT MOUNTED VIEW



# BRACKET MOUNTED VIEW



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# TRANSVERSELY MOUNTED UNITS

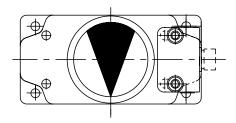
Assembly as standard except

- a. Remove Indicator cap (8), rotate 90° anticlockwise and re-fit with the indicator arrow pointing at the sensor.
- b. Changeover all yellow coloured plugs on puck with the black plugs.

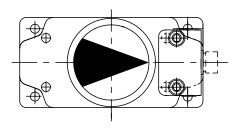
#### NOTES

Top sensor switch indicates open position. Bottom sensor switch indicates close position. Actuators rotate clockwise to close. Please refer to diagrams.

#### ACTUATOR CLOSED - NORMAL MODE



# ACTUATOR CLOSED - TRANSVERSE MODE



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